

Foreign Thread Types – Japanese

There are two popular types of coupling styles in Japan, Japanese Industrial Standard and Komatsu. These couplings look similar to Male JIC and Female JIC Swivel couplings. However there are two major differences: The threads are BSP and the seat angle is only 30° instead of 37° for JIC.

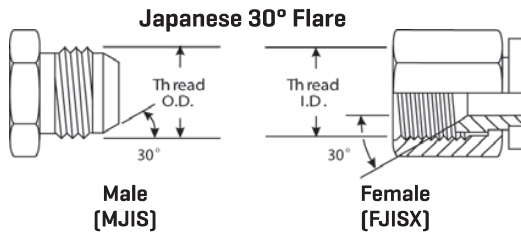
- 1. Japanese Industrial Standard.** Most Japanese equipment uses this type of coupling with a 30° seat and British Standard Pipe Parallel threads. They are not interchangeable with British couplings, since the flare is not inverted.
- 2. Komatsu.** All Komatsu equipment uses couplings with a 30° seat and metric fine threads. All flanges are Code 61 or Code 62, except -10 which utilizes a special Komatsu-style flange that does not conform to SAE standard sizing.

Japanese 30° Flare Parallel Threads

The Japanese 30° flare male connector will mate with a Japanese 30° flare female only.

The male and female have straight threads and a 30° seat. The seal is made on the 30° seat.

The threads on the Japanese 30° flare connector conform to JIS B 0202, which are the same as the BSPOR threads. Both the British and Japanese connectors have a 30° seat, but they are not interchangeable because the British seat is inverted.



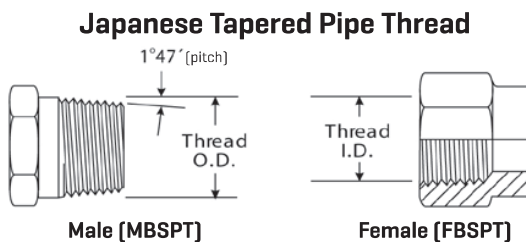
Dash Size	Nominal Size [In.]	Thread Size	Female Thread I.D. [In.]	Male Thread O.D. [In.]
-2	1/8	1/8 - 28	11/32	3/8
-4	1/4	1/4 - 19	7/16	17/32
-6	3/8	3/8 - 19	19/32	21/32
-8	1/2	1/2 - 14	3/4	13/16
-10	5/8	5/8 - 14	13/16	29/32
-12	3/4	3/4 - 14	15/16	1-1/32
-16	1	1 - 11	1-13/16	1-15/16
-20	1-1/4	1-1/4 - 11	1-17/32	1-21/32
-24	1-1/2	1-1/2 - 11	1-25/32	1-7/8
-32	2	2 - 11	2-7/32	2-11/32

Japanese Tapered Pipe Thread

The Japanese tapered pipe thread connector is identical to and fully interchangeable with the BSPT (tapered) connector. The Japanese connector does not have a 30° flare and will not mate with the BSPOR female.

The threads conform to JIS B 0203, which are the same as BSPT threads.

The seal on the Japanese tapered pipe thread connector is made on the threads.



Dash Size	Nominal Size [In.]	Thread Size	Female Parallel Thread I.D. [In.]	Male Parallel Thread O.D. [In.]
-2	1/8	1/8 - 28	11/32	3/8
-4	1/4	1/4 - 19	7/16	17/32
-6	3/8	3/8 - 19	19/32	21/32
-8	1/2	1/2 - 14	3/4	13/16
-12	3/4	3/4 - 14	15/16	1-1/32
-16	1	1 - 11	1-13/16	1-15/16
-20	1-1/4	1-1/4 - 11	1-17/32	1-21/32
-24	1-1/2	1-1/2 - 11	1-25/32	1-7/8
-32	2	2 - 11	2-7/32	2-11/32

HOSE
HOSE/CPLG. SELECTION
G8K COUPLINGS
GLOBAL SPIRAL COUPLINGS
PCM / PCS FERRULES
MEGACRIMP COUPLINGS
STAINLESS STEEL
POWER CRIMP COUPLINGS
LOC, GL AND GLP COUPLINGS
POLARSEAL COUPLINGS
POLARSEAL II COUPLINGS
C14 COUPLINGS
PCTS THERMOPLASTIC COUPLINGS
FIELD ATTACHABLE G1 & G2 COUPLINGS
FIELD ATTACHABLE C5 & C5E COUPLINGS
SURELOK AIR BRAKE COUPLINGS
ADAPTERS
QUICK DISCONNECT COUPLERS
LIVE SWIVEL
BALL VALVES
ACCESSORIES
EQUIPMENT AND PARTS